

Control Valve 8021

with integrated positioner

GS 1 series DN 15 up to DN 150



Pneumatic control valve for the control of neutral through to highly aggressive media in process engineering, chemical industries and for plant equipment.

- Space saving wafer type construction
- Lowest possible weight
- Quiet operation
- Fast response time
- Control of high differential pressures with small actuators
- Greatly reduced energy consumption rates due to short strokes and low actuating forces on the throttle element
- High Kvs-(Cv)-values

Technical Information

| | | |
|----------------------------------|--|---------------------------------|
| Body design | flangeless, wafer-type construction dimensions acc. DIN EN 558-1 series 20 for flanges acc. DIN EN 1092-1, form B more versions see data-sheet 8021-GS3 | |
| Nominal size | DN 15 to DN 150 | |
| Nominal pressure | PN 40 acc. DIN 2401 (also for flanges PN 10 to PN 25) | |
| Fluid temperature | carbon steel body | -10°C to +300°C |
| | stainless steel body | -60°C to +350°C |
| Ambient temperature* | -30°C up to +100°C | |
| Rangeability / Characteristic | | |
| analog positioner | 30 : 1 | |
| digital positioner | 40 : 1 linear / 80 : 1 equal percentage | |
| Leakage rate (% of Kvs-value) | sliding unit carbon-, stainless steel coated < 0.0001 | sliding unit STN2 < 0.001 |

* Please consider the limitation of use of the positioner!

Kvs-values see data sheet 8001.



**Type 8021
with digital positioner,
Type 8049**

Materials

| | | |
|------------------------|--|--------------------------------|
| Body | Carbon steel 1.0570 /1.0619 | Stainless steel 1.4571 /1.4581 |
| Head section | Carbon steel 1.0570 /1.0619 | Stainless steel 1.4571 /1.4581 |
| Diaphragm housing | Aluminium, KTL- coated | |
| Actuator springs | Stainless steel 1.4310 | |
| Packing | PTFE carbon filled (spring 1.4310) | |
| Actuating stem | Stainless steel 1.4571, roller burnished | |
| Bellows (optional) | Stainless steel 1.4571 | |
| Fixed disc | Stainless steel 1.4571 coated | STN2 - disc |
| Sliding disc | Special carbon material | STN2 - disc |
| Coupling ring for disc | Stainless steel 1.4581 | |
| Positioner Housing | Aluminium anodized, synthetic | |

Positioner

For technical information of our positioners please refer to the corresponding data sheets.

Control Valve 8021-GS1

with integrated p/p and i/p - positioner, Type 8047



Admissible Differential Pressure (For temperatures of up to 120°C)

For temperatures of 120°C and above:
obey application limits !

Disc pair: carbon - stainless steel

| Diaphragm area | 125 cm ² | | | | 250 cm ² | | | |
|----------------------|--|--------|---------|--------|---------------------|--------|---------|--------|
| | 4 | | 5 | | 3 | | 4 | |
| Supply air (bar) | Admissible differential pressures in bar | | | | | | | |
| DN | Control | On-Off | Control | On-Off | Control | On-Off | Control | On-Off |
| 15 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 20 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 25 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 32 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 40 | 29 | 29 | 36 | 40 | 40 | 40 | 40 | 40 |
| 50 | 17 | 19 | 21 | 29 | 29 | 29 | 35 | 40 |
| 65 | 14 | 16 | 17 | 24 | 24 | 24 | 29 | 34 |
| 80 | 8 | 10 | 10 | 15 | 14 | 14 | 17 | 22 |
| 100 | 5 | 6 | 6 | 10 | 9 | 9 | 10 | 14 |
| 125 | 3 | 4 | 4 | 6 | 6 | 6 | 7 | 9 |
| 150 | 2 | 3 | 3 | 5 | 4 | 4 | 5 | 7 |
| Spring configuration | 3 | | 4 | | 3 | | 4 | |

 Standard

Disc pair: STN2

| Diaphragm area | 125 cm ² | | | | 250 cm ² | | | |
|----------------------|--|--------|---------|--------|---------------------|--------|---------|--------|
| | 4 | | 5 | | 3 | | 4 | |
| Supply air (bar) | Admissible differential pressures in bar | | | | | | | |
| DN | Control | On-Off | Control | On-Off | Control | On-Off | Control | On-Off |
| 15 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 20 | 37 | 37 | 40 | 40 | 40 | 40 | 40 | 40 |
| 25 | 25 | 26 | 31 | 40 | 40 | 40 | 40 | 40 |
| 32 | 17 | 19 | 22 | 30 | 30 | 30 | 36 | 40 |
| 40 | 11 | 13 | 14 | 20 | 19 | 19 | 24 | 27 |
| 50 | 6 | 8 | 8 | 12 | 11 | 11 | 13 | 17 |
| 65 | 5 | 6 | 6 | 10 | 9 | 9 | 11 | 14 |
| 80 | 3 | 4 | 3,5 | 6 | 5 | 5 | 6 | 8 |
| 100 | 1,5 | 2 | 2 | 3 | 3 | 3 | 4 | 5 |
| 125 | - | - | 1,5 | 2 | 2 | 2 | 2,5 | 3,5 |
| 150 | - | - | 1 | 1,5 | 1,5 | 1,5 | 1,8 | 2,5 |
| Spring configuration | 3 | | 4 | | 3 | | 4 | |

 Standard

Control Valve 8021-GS1

with integrated digital positioner, Type 8049

(also on-off valves and valves with other side-mounted positioner)



Admissible Differential Pressure (For temperatures of up to 120°C)

For temperatures of 120°C and above:
obey application limits !

Disc pair: carbon - stainless steel

| Diaphragm area | 125 cm ² | | 250 cm ² | |
|----------------------|--|-----|---------------------|----|
| | 4,5 | 5,5 | 3 | 4 |
| DN | Admissible differential pressures in bar | | | |
| 15 | 40 | 40 | 40 | 40 |
| 20 | 40 | 40 | 40 | 40 |
| 25 | 40 | 40 | 40 | 40 |
| 32 | 40 | 40 | 40 | 40 |
| 40 | 40 | 40 | 40 | 40 |
| 50 | 40 | 40 | 40 | 40 |
| 65 | 37 | 40 | 40 | 40 |
| 80 | 23 | 29 | 40 | 40 |
| 100 | 15 | 16 | 24 | 25 |
| 125 | 10 | 11 | 16 | 16 |
| 150 | 7 | 7,5 | 13 | 15 |
| Spring configuration | 3 | 4 | 3 | 4 |

 Standard

Disc pair: STN2

| Diaphragm area | 125 cm ² | | 250 cm ² | |
|----------------------|--|-----|---------------------|-----|
| | 4,5 | 5,5 | 3 | 4 |
| DN | Admissible differential pressures in bar | | | |
| 15 | 40 | 40 | 40 | 40 |
| 20 | 40 | 40 | 40 | 40 |
| 25 | 40 | 40 | 40 | 40 |
| 32 | 40 | 40 | 40 | 40 |
| 40 | 26 | 27 | 27 | 27 |
| 50 | 18 | 20 | 31 | 38 |
| 65 | 15 | 16 | 26 | 31 |
| 80 | 9 | 9,5 | 15 | 19 |
| 100 | 5 | 5,5 | 9 | 11 |
| 125 | 3 | 3,5 | 6 | 7 |
| 150 | 2 | 2,5 | 4,5 | 5,5 |
| Spring configuration | 3 | 4 | 3 | 4 |

 Standard

Applications limits for GS1-Valves made of stainless steel

PN 40

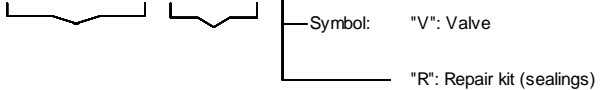
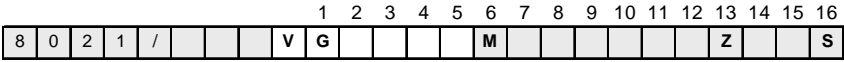
| DN | Sliding unit: carbon - stainless steel, coated | | | | | | Sliding unit: carbon - STN2 | | | | | |
|---------|--|-------|-------|-------|-------|-------|--|-------|-------|-------|-------|-------|
| | max. admissible diff. pressures for GS1-valves | | | | | | max. admissible diff. pressures for GS1-valves | | | | | |
| | 100°C | 150°C | 200°C | 250°C | 300°C | 350°C | 100°C | 150°C | 200°C | 250°C | 300°C | 350°C |
| 15 - 25 | 40 | 38 | 34 | 33 | 31 | 29 | 40 | 38 | 34 | 33 | 31 | 29 |
| 32 | 40 | 38 | 34 | 33 | 31 | 29 | 40 | 38 | 34 | 31 | 25 | 22 |
| 40 | 40 | 38 | 34 | 33 | 31 | 29 | 27 | 25 | 24 | 19 | 16 | 14 |
| 50 | 40 | 38 | 34 | 33 | 31 | 29 | 40 | 38 | 34 | 33 | 28 | 24 |
| 65 | 40 | 38 | 34 | 33 | 31 | 29 | 37 | 35 | 33 | 27 | 22 | 19 |
| 80 | 40 | 38 | 34 | 31 | 26 | 23 | 22 | 21 | 20 | 16 | 13 | 11 |
| 100 | 24 | 23 | 22 | 19 | 16 | 14 | 13 | 12 | 12 | 10 | 8,0 | 7,0 |
| 125 | 16 | 15 | 14 | 12 | 10 | 9,0 | 8,8 | 8,4 | 8,0 | 6,5 | 5,3 | 4,6 |
| 150 | 16 | 15 | 14 | 13 | 12 | 12 | 11 | 10 | 9,8 | 7,9 | 6,5 | 5,6 |

Limitation for valves in carbon steel: 300°C

Control Valve 8021-GS1 with integrated positioner



Ordering Number System



1 - 5 : Please quote all 5 sections.
6 - 12: Quote only if required.

| 1. Type | | 2. Connection | | 3. Body material | | 4. Safety position | | 5. Actuator | | 6. Special versions | | 7. Springs | | 8. Stem sealing | |
|---------|-----------------------------------|---------------|--|------------------|-------------------------------|--------------------|---------------|-------------|-------------------|---------------------|---------------------------------------|------------|----------------------|-----------------|---|
| G | pneumatic control valve type 8021 | 0 | flangeless design acc. DIN 2632-2635 (PN10-PN40) | 0 | carbon steel 1.0570 / 1.0619 | 0 | spring closes | 3 | diaphragm 125 cm² | M | state, if further sections are quoted | - | standard | - | PTFE-packing, self adjusting (standard) |
| | | | | 1 | stainless steel 1.4571/1.4581 | 1 | spring opens | 4 | diaphragm 250 cm² | | | 1 | 2 springs | 1 | additional bellows |
| | | | | 8 | hastelloy | | | 5 | diaphragm 500 cm² | | | 2 | 4 springs | | |
| | | | | | | | | | | | | 3 | 6 springs | | |
| | | | | | | | | | | | | 4 | 8 springs | | |
| | | | | | | | | | | | | 5 | 10 springs | | |
| | | | | | | | | | | | | D | spring set 0,2-1 bar | | 1.4571 |

| 9. Moving disc | | 10. Fixed disc | | 11. Kvs-values | | 12. Characteristic | | 13. Accessories | | 14. Positioner | | 15. Feedback | | 16. Special versions | |
|----------------|-----------|----------------|--------------------------------|----------------|---------------|--------------------|------------------|-----------------|-------------|----------------|--|--------------|--|----------------------|--------------------------|
| - | carbon | - | stainless steel 1.4571, coated | - | 100% (stand.) | - | linear | Z | accessories | - | without | - | without | S | further special versions |
| 9 | STN2-disc | 1 | STN2-disc | A | red. to 63% | 1 | equal percentage | | | 1 | p/p positioner Type 8047 | 0 | 2 ind. limit sw itches M12x1 DC 10-30V | | |
| | | | | 1 | red. to 40% | | | | | 3 | i/p positioner Type 8047 | 5 | 2 ind. limit sw itches M12x1 DC 10-55V | | |
| | | | | 2 | red. to 25% | | | | | 6 | i/p positioner Type 8047 | D | 1 ind. limit sw itch M12x1 DC 10-30V | | |
| | | | | 3 | red. to 16% | | | | | 8 | Eex ib IIC T6 with plug conn. M12x1 | 6 | 1 ind. limit sw itch M12x1 DC 10-55V | | |
| | | | | 4 | red. to 10% | | | | | | i/p positioner with plug conn. M12x1 | | | | |
| | | | | 5 | red. to 6,3% | | | | | C | digital positioner, type 8049, 4 wire | | | | |
| | | | | 6 | red. to 2,5% | | | | | R | digital positioner, type 8049, 2 wire | | | | |
| | | | | 7 | red. to 1 % | | | | | T | digital positioner, type 8049, AS-i version | | | | |
| | | | | 8 | red. to 12% | | | | | W | digital positioner, type 8049, 2 wire ex-version | | | | |
| | | | | 9 | red. to 2% | | | | | | | | | | |
| | | | | | red. to 0,4% | | | | | | | | | | |

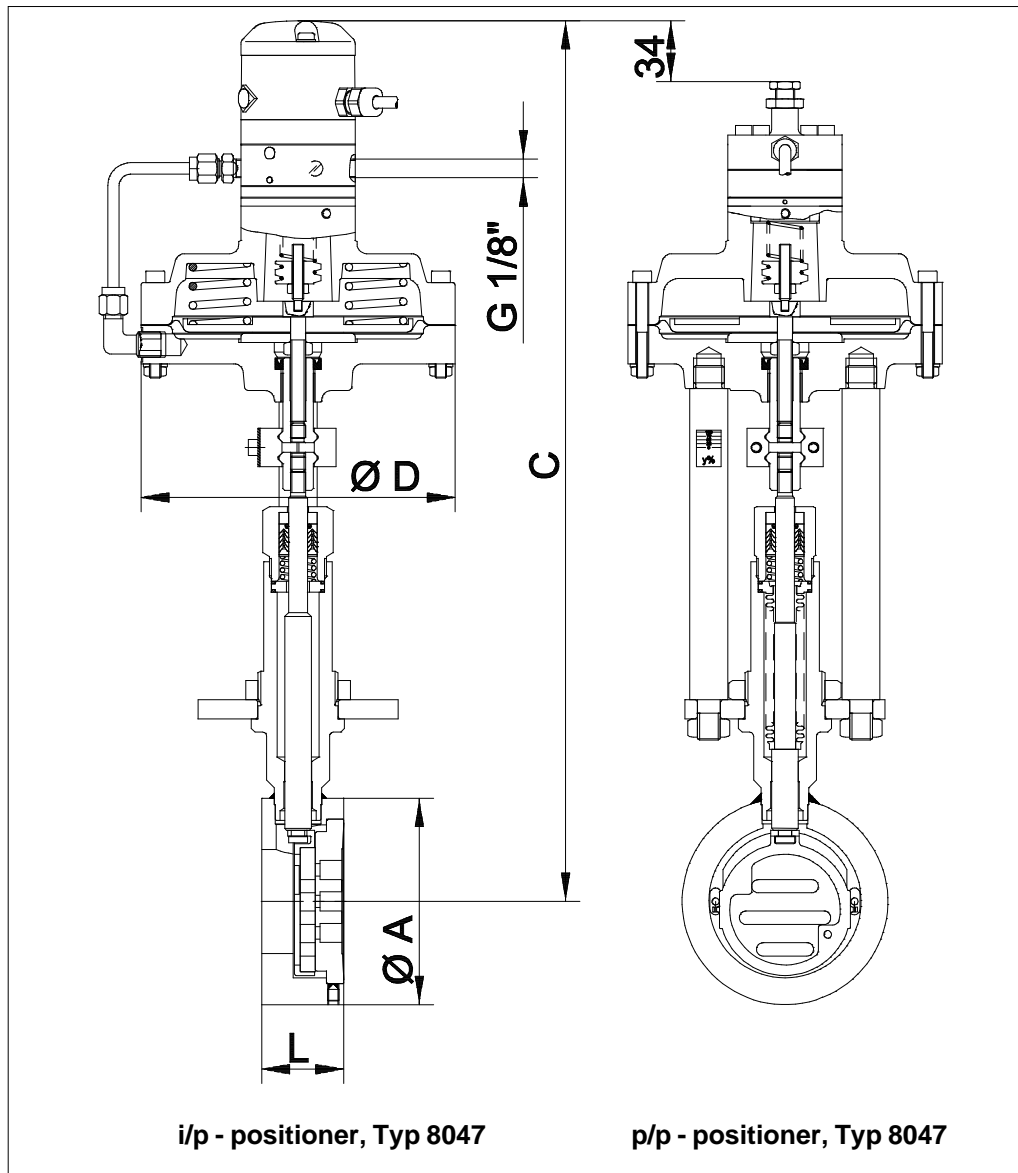
Ordering example: 8021/050VG0003M - - 91 - - Z3

GS-control valve type 8021 with pneumatic actuator, DN 50, PN 10/40, body material carbon steel, spring closes, actuator 125 cm², PTFE-V-shaped seal, STN2-disc and plate, Kvs-value 100 %, Flow characteristic linear, integrated i/p positioner

Control Valve 8021-GS1

with integrated p/p and i/p - positioner, Type 8047

Dimensions and Weights



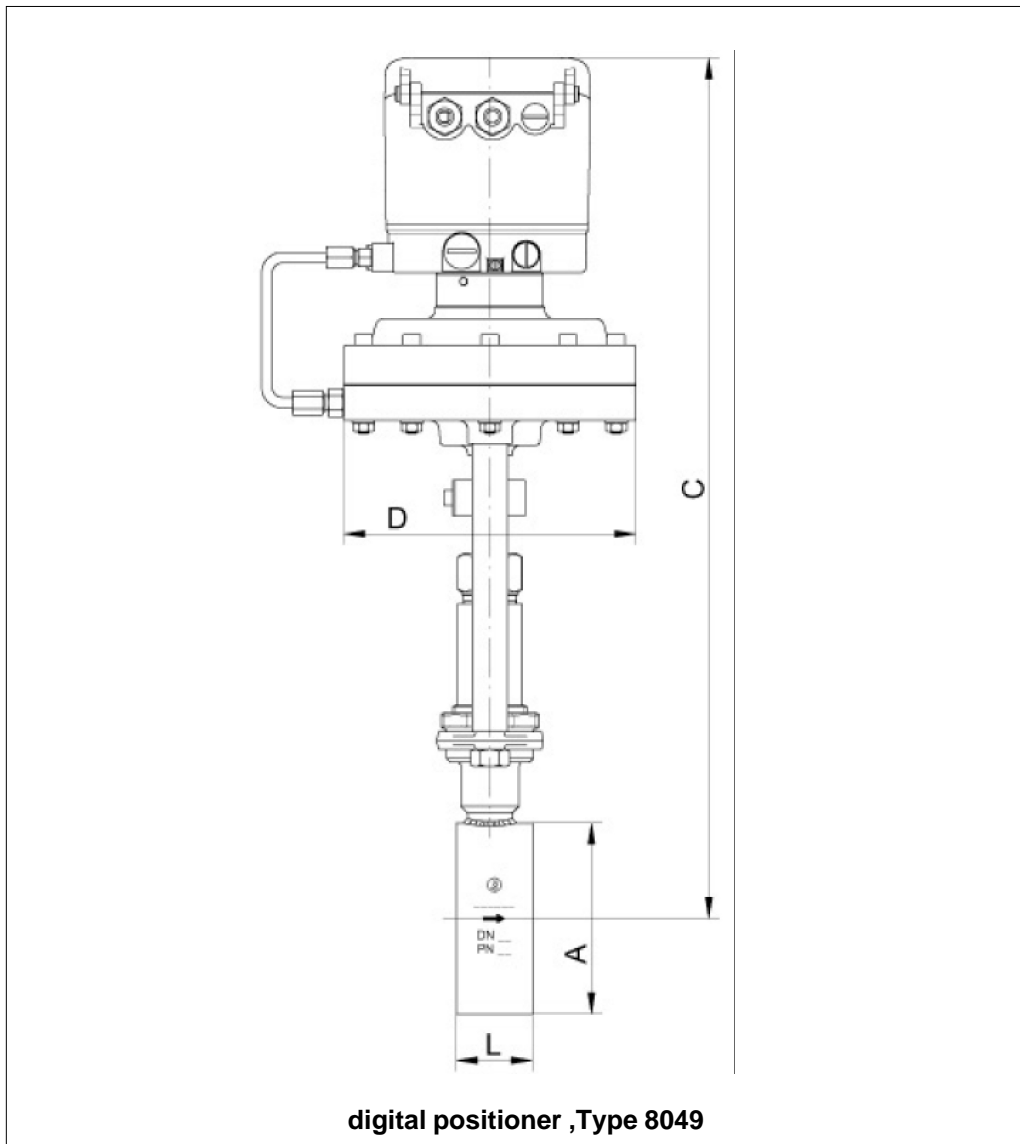
| DN | Ø A | C* | Ø D | | L | Stroke | Weight | |
|-----|-----|-----|----------|-------|----|--------|----------|-------|
| | | | Actuator | | | | Actuator | |
| | | | D 125 | D 250 | | | D 125 | D 250 |
| 15 | 53 | 430 | 165 | 222 | 33 | 6 | 6,9 | 9,1 |
| 20 | 62 | 435 | 165 | 222 | 33 | 6 | 7,0 | 9,2 |
| 25 | 72 | 440 | 165 | 222 | 33 | 6 | 7,2 | 9,4 |
| 32 | 82 | 445 | 165 | 222 | 33 | 6 | 7,5 | 9,7 |
| 40 | 92 | 450 | 165 | 222 | 33 | 6 | 7,7 | 9,9 |
| 50 | 108 | 460 | 165 | 222 | 43 | 8 | 8,9 | 11,1 |
| 65 | 127 | 470 | 165 | 222 | 46 | 8 | 9,7 | 11,9 |
| 80 | 142 | 480 | 165 | 222 | 46 | 8 | 10,3 | 12,5 |
| 100 | 164 | 490 | 165 | 222 | 52 | 8,5 | 11,8 | 14,0 |
| 125 | 194 | 505 | 165 | 222 | 56 | 8,5 | 14,0 | 16,2 |
| 150 | 219 | 520 | 165 | 222 | 56 | 8,5 | 15,5 | 17,7 |

Dimensions in mm

Control Valve 8021-GS1

with integrated digital positioner, Type 8049

Dimensions and Weights



| DN | ØA | C | D | | L | Stroke | Weight kg |
|-----|-----|-----|-----|-----|----|--------|--------------|
| | | | 125 | 250 | | | |
| 15 | 53 | 460 | 165 | 222 | 33 | 6 | 6,9 |
| 20 | 62 | 465 | 165 | 222 | 33 | 6 | 7 |
| 25 | 72 | 470 | 165 | 222 | 33 | 6 | 7,2 |
| 32 | 82 | 475 | 165 | 222 | 33 | 6 | 7,5 |
| 40 | 92 | 480 | 165 | 222 | 33 | 6 | 7,7 |
| 50 | 108 | 490 | 165 | 222 | 43 | 8 | 8,9 |
| 65 | 127 | 500 | 165 | 222 | 46 | 8 | 9,7 |
| 80 | 142 | 510 | 165 | 222 | 46 | 8 | 10,3 |
| 100 | 164 | 520 | 165 | 222 | 52 | 8,5 | 11,8 |
| 125 | 194 | 535 | 165 | 222 | 56 | 8,5 | 15,5 |
| 150 | 219 | 550 | 165 | 222 | 56 | 8,5 | 17,4 |

Dimensions in mm