O*VOLUTE*[™]



VOLUTETM Dewatering Press

"Change the sludge management"
"Squeeze sludge, squeeze costs"

AMCON INC.

Company Profile

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Address : 1926 Nippa-cho, Kohoku-ku, Yokohama, Kanagawa 233-0057 JAPAN

Foundation : November 22, 1974 CEO : Shoichi Sasaki URL : <u>http://en.amcon.co.jp/</u>

Subsidiary : Czech Republic, China, Germany

Business Type :

Manufacturing and Sales of Wastewater Treatment Systems
Water and Wastewater Analysis

Maintenance Service for Residential and Commercial Buildings

AMCON provides AMenity & CONvenience by VOLUTE™ Technology



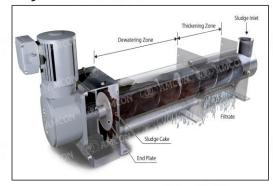




VOLUTE™ Technology

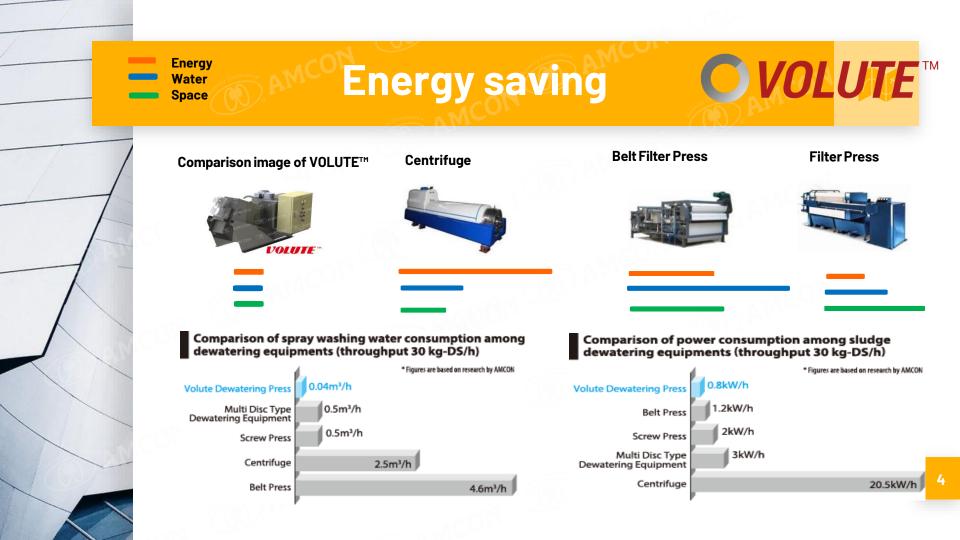
VOLUTE™ Technology Information.

VOLUTE[™] Dewatering Press is Multi-Disk-Plates Screw Press with unique technology developed by AMCON, enabling stable SLUDGE dewatering with less operational cost. As of now, installation records are more than 4600 units in 76 countries worldwide, covering both municipal and industrial sector. (As of 2020 August)



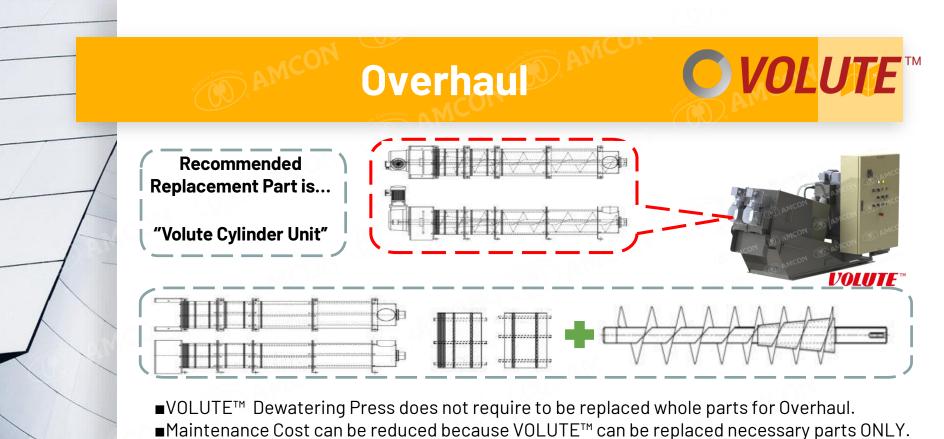
Advantages

- 1. Ideal for oily sludge with clog-free and self-cleaning mechanism
- 2. Small footprint
- 3. Easy operation/Easy maintenance
- 4. Environment friendly (power saving/water saving design)
- 5. Low noise/low vibration
- 6. Warranty and reliable after-sales service



Cost Comparison **OVOLUTE**[™]

	Volute Dewatering Press	Screw Press	Centrifuge	Belt Press	Filter Press
Overall Image	U	-			
Model (Throughput - 30kg-DS/h)	ES-301	Inner Diameter : 500mm	Inner Diameter : 800mm	Standard Model : Belt 1m wide	Standard Model : Belt 1m wide
Principle	Screw. ➤The accumulated Rings work as filter. The solids and the liquid are separated by the pressure caused by the Screw. ➤The Screw pushes the edge of the Moving Rings (diameter smaller than the Screw) so that they move		 ➤ It separates by the specific gravity difference of liquid and solids. ➤ The sludge is introduced into a bowl rotaing at high speed. Centrifugal force causes liquid-solid separation. 	➤The main body is composed of filter cloth. >After gravity dewatering, the sludge is sandwiched between two filter cloths. Dewatering is carried out by compression and application of pressure, using rollers and belts.	The main body is composed of filter cloth. Aftergravity dewatering, the sludge is sandwiched between two filter cloths. Dewatering is carried out by compression and application of pressure, using rollers and belts.
Dewatering Performance (sludge cake solids content)	* * *	* * *	10-15%	10-15 %	20-25 %
Installation Footprint	****	****	**	*	*
	3260 mm × 940 mm (Including control panel and flocculation tank)	3182 mm × 630 mm (Excluding control panel and flocculation tank)	2910 mm × 1485 mm (Excluding control panel and flocculation tank)	3150 mm × 1950 mm (Excluding control panel and flocculation tank)	3000 mm × 1500 mm (Excluding control panel and flocculation tank)
Noise and Vibration	****	$\star \star \star$	*	**	**
Oily Sludge	****	$\star \star \star$	**	*	*
Daily Maintenance	$\star\star\star\star$	$\star \star \star$	**	*	*
*Power Consumption	0.8kW	4kW	20.5kW	1.20kW	6.5kW
Cost for Power/year	22,255 PHP	4,690,795 PHP	24,040,329 PHP	1,407,261 PHP	181,162 PHP
Water Consumption	0.04㎡/h	0.5㎡/h	2.5㎡/h	4.6mੈ/h	2.0 m ² /h (<mark>5</mark> Operation)
Cost for Water/year	3,435 PHP	2,931,465 PHP	14,656,245 PHP	26,967,839 PHP	171,852 PHP
Total Consumption	25690 PHP	7,622,260 PHP	38,696,574 PHP	28,375,100 PHP	353,014 PHP



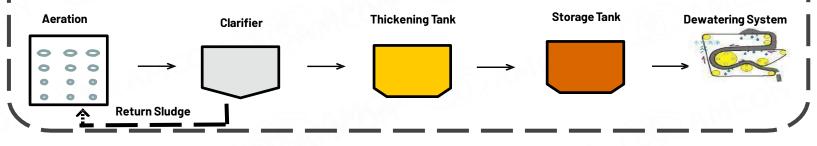
■Overhaul takes only few days which is much shorter than other equipment.

Solution for thin sludge

Problem

Conventional Biological Treatment Process requires us to take care of complicated operation and maintenance.

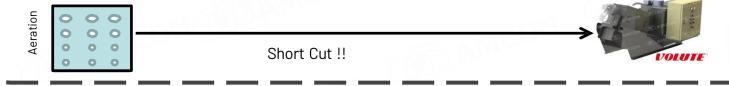
*O VOLUTE***[™]**



• Solution

VOLUTE™ can treat thin sludge so sludge in the aeration tank can be fed directly so Construction and Maintenance

cost can be reduced by using VOLUTE™



VOLUTE[™] system x thin sludg VOLUTE[™]

Image	VOLITIE					
Technology	VOLUTE™	Screw Press	Belt Press	Filter Press		
Minimum SS	2,000 mg / L	10,000 mg / L				
Facility	Volute Only	Thickener will be required when sludge is thin				
Maintenance	Easy	More Complicated				

Case Study - Textile Factory -

Problem

The Client had been using a Belt Press for their Dewatering Process but it was not successful because the sludge was tooth in for the Press and water content of Sludge cake was more than 90%.

Solution

After the installation of VOLUTE[™] Technology, the situation was dramatically changed. Because VOLUTE[™] has Thickening Process and Dewatering Process in one component, it separates Water and Solid immediately and dewaters sludge even if its concentration is low. Through the treatment, we got better water content than Belt Press and the client was satisfied with the result very much.

Textile		
WAS		
SS 6,000 mg/L		
85 % / 15% 8		

Copy Products

Comparison ~Company **OVOLUTE**™

	Original	Copy Makers			
	AMCON	Kintep	Techase	Воеер	
Product	Invented VOLUTE™ Technology as an original product in 1991 with know-how and	Copy products without any research and know- how			
Experience with wastewater treatment	research Since 1974	Since 2011	Since 2008	Since 1995	
Experience with sludge handling	Over 30 years	Low experience			
Global Market Share in category of multi-disc screw press	Largest in the world	Mainly Active in China			
Number of Installation	Over 4600 units in 76 countries	N/A			
Oldest machine running	Over long run without any problems	N/A		NCOL	
Number of applications	Over 100 different applications	N/A			
Service network	Production bases across the world with partners covering over 100 countries	Based in China and some partners in Europe			
Investment risk	Low	Extremely high			

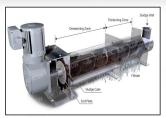
We use Selected Materials to provide products **OVOLUTE**™ which can be used for years



Manufacturing



Supply



After 1 year

They use Unknown Materials to cut manufacturing cost



Manufacturing



Supply



After 1 year